



NOTE:-  
 ALL SOLDERING TO BE MADE USING SOLDER  
 PART NO. 3100120 AND SOLDERING IRON PART NO  
 3100608 CALIBRATED TO TEMP OF 370°C  
 ENSURE BOTH THERMOSTATS ARE SET TO 300°C  
 BEFORE FITTING TO UNIT  
 FOR SCHEDULE SEE 503134.1

ISSUE	DATE	AMENDMENTS
1	28/04/99	ORIGINAL
2	26/02/04	REDRAWN - WDA
3	05/03/07	HEATER ELEMENTS RE-ARRANGED - WDA

1993 **Edgoc** LIMITED  
 BISHOP AUCKLAND  
 ENGLAND

3RD ANGLE PROJECTION  
 DO NOT SCALE  
 IF IN DOUBT ASK

DIMENSIONS IN mm.  
 TOLERANCES UNLESS  
 OTHERWISE STATED  
 0.0 ± 1  
 0.00 ± 0.25  
 ANGULAR ± 0.5 DEGREE

TITLE	MATERIAL	FINISH	DRAWN: W DAILISH	DWG NO	SHEET
WIRING DIAGRAM (ME4S - 1330500)	N/A	N/A		5011509	1 OF 1